Kit Instructions

GSR50 Recycler Stacker Lock (Walmart)





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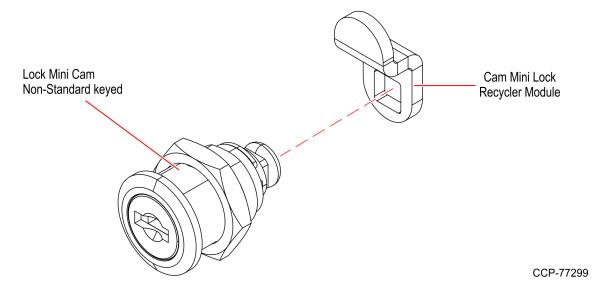
Revision Record

Issue	Date	Remarks
А	Oct 2019	First Issue

GSR50 Recycler Stacker Lock (Walmart)

This publication provides procedures for installing a lock on a GSR50 Recycler Stacker.

Kit Contents



Part N	lumber	Description
49	7-0524862	Kit - GSR50 Recycler Stacker Lock (Walmart)
	006-8627322	Lock Mini Cam Non-Standard keyed (2 pcs)
	497-0522393	Cam Mini Lock Recycler Module (2 pcs)
*	497-0423108	Instructions-Kit (Reference Sheet)

^{*} Items marked with an asterisk are not called out on the image.

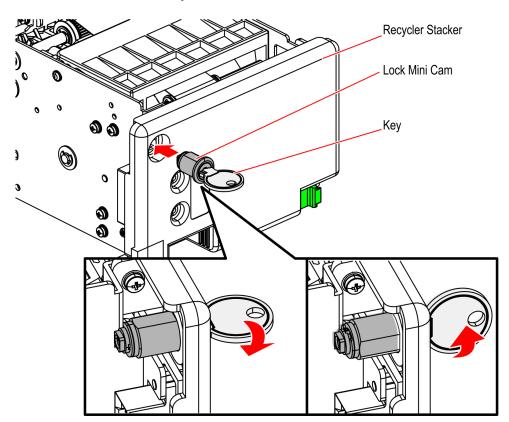
Installation Procedures

To install the GSR50 Recycler Stacker lock, follow these steps:

- 1. Access the GSR50 Note Recycler.
- 2. Insert the Lock Mini Cam with Key in a horizontal position into the corresponding hole on the front of the Stacker, as shown in the image.

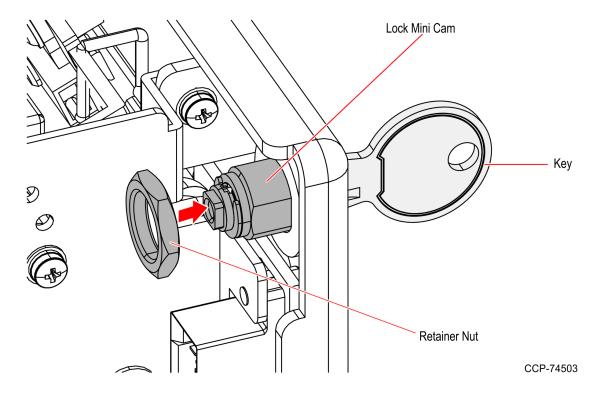


Note: Ensure that the key can rotate to 1/4 turn counterclockwise.



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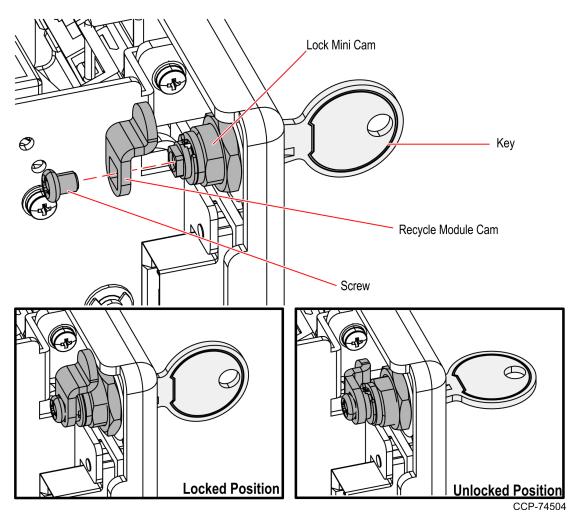
3. Secure the Lock Mini Cam using a retainer nut and then torque the nut to 4 Nm or 35 in/lbs.



4. Attach the Recycler Module Cam to the Lock Mini Cam in a vertical position using a screw and then torque the screw to 4 Nm or 35 in/lbs.



Note: Note the orientation of the cam in relation to the key position, as shown in the image below. This would be the locked position of the key when in use.



5. Apply an adhesive (Loctite #242) to the cam screw to secure the cam in place.